

**Garant**
**Face mill arbor with cooling channel bores, PSC 80 short, Spigot  $\varnothing$  d1: 22mm**

**Order data**

Order number	308551 22
GTIN	4045197870698
Item class	31C

**Description**
**Version:**

- **With RFID/Balluffchip bore.**
- **All shanks hard turned (for smooth running!).**
- **Mating faces of the PSC internal contour machined.**

**Application:**

For holding shell end mills and face mills with cross keyway.

**Supplied with:**

Lock screw.

**Optional extras:**

Toggle spanner No. 309840, cutter lock screw No. 309860.

Coolant tube and assembling key for coolant tubes No. 309885; 309893.

**Technical description**

Spigot $\varnothing$ d <sub>1</sub>	22 mm
Spare milling cutter lock screw No. 309860 / 309861	22
Overhang dimension A	50 mm
External $\varnothing$ D	48 mm
Suitable toggle spanner No. 309840	22
Clamping $\varnothing$ D <sub>1</sub>	22 mm

Adapter	PSC 80 short
Arbor standard	ISO 26623-1
Cooling channel bore	lockable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 μm
Machining strategy	HPC
Type of product	Milling head arbor

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## Accessories

Toggle spanner for mandrel Ø 22 mm	309840 22
Bolt for T-nuts for spigot Ø D1 22 mm	309896 22
Half-round T-nut for face mill arbors For size 22	309898 22